



# Certificate

## MANAGEMENT SYSTEM CERTIFICATION

This is to certify that  
**Quality Requirements for Welding of Railway Vehicles  
 And Components**

At

## GK TECHNO COMMERCIAL INDUSTRIES

Plot No 213, Sector 53, Phase-5, HSIDC, Kundli Industrial Area,  
 Sonipat-131028, Haryana, India.

Complies with the requirements of

## Certification level CL1 according to EN 15085-2:2020

This certificate is valid for the type of activities D, P, M & S related to Annex 1:

- Sheet Metal Press Components, Fabrication Components And Machining Works for Railway Vehicles

10.04.2023

Date of Issue

1<sup>st</sup> Surv.Due Before-09 Apr 2024

09.04.2026

Valid Until\*

10142

Certificate No.

2<sup>nd</sup> Surv. Due Before-09 Apr 2025

Associates



Technical Director

## DEMING CERTIFICATION SERVICES PVT. LTD.

For Further Clarification Of The Scope Of The Certificate, Validity  
 And The Applicability Of The Management System, Can Be

Obtained From [info@demingcert.com](mailto:info@demingcert.com) Website: [www.demingcert.com](http://www.demingcert.com)

Astoria Park, 09-09, Tower E, 32, Lorong Mydin, Singapore – 416826 Lack Of Fulfillment Of Conditions Set Out For The Issuance Of This  
 Certificate And Timely Completion Periodic Surveillance Audits May Render This Certificate Invalid.



# Annex 1

## Certification level CL1 according to EN 15085-2

**Certificate no.: 10142**

**Field of application:** • Sheet Metal Press Components, Fabrication Components and Machining Works for Railway Vehicles.

### Range of certification

Welding Process  
according to EN  
ISO 4063

Material Group according to CEN ISO/TR 15608 Dimensions  
ASTM/ASME Specification numbers  
SS 304, SS430, SS202, MS cold rolled and Hot rolled.  
Aluminium 6063/6061/3100h2, SS316, Die Steel, EN 31

#### Group 23.1 - Al-Mg Si alloys

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131 (MIG)	1.2, 8, 22.1, 22.2, 22.3, 23.1	t = 1 - 20 mm D >= 80 mm	FW BW
141 (TIG)	1.2, 8, 1.1, 22.1, 22.2, 22.3, 23.1	t = 1 - 20 mm D >= 80 mm	FW BW

**Responsible welding coordinator:** Rohit Pal born: 01.01.1995

**Deputy with equal rights:** -

**Deputy:** Sushil Ram born: 01.01.1997

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,

- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original)
2. Files