



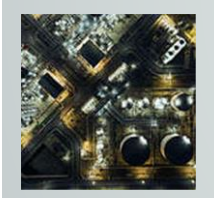
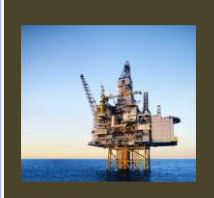
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## ISO 29001:2020 Petroleum, petrochemical and natural gas industries

What is ISO 29001:2020 Petroleum, petrochemical and natural gas industries?

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted.

This document was drafted in accordance with the editorial rules of the ISO/IEC Directives

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT)

This document was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 12, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

## 0.1 General

The adoption of a quality management system is a strategic decision for an organization that can help to improve its overall performance and provide a sound basis for sustainable development initiatives.

The potential benefits to an organization of implementing a quality management system based on this International Standard are:

- a) the ability to consistently provide products and services that meet customer and applicable statutory and regulatory requirements;
- b) facilitating opportunities to enhance customer satisfaction;
- c) addressing risks and opportunities associated with its context and objectives;
- d) the ability to demonstrate conformity to specified quality management system requirements.

This International Standard can be used by internal and external parties.

It is not the intent of this International Standard to imply the need for:

- — uniformity in the structure of different quality management systems;
- — alignment of documentation to the clause structure of this International Standard;
- — the use of the specific terminology of this International Standard within the organization.

The quality management system requirements specified in this International Standard are complementary to requirements for products and services.

This International Standard employs the process approach, which incorporates the Plan-Do-Check-Act (PDCA) cycle and risk-based thinking.

The process approach enables an organization to plan its processes and their interactions.

The PDCA cycle enables an organization to ensure that its processes are adequately resourced and managed, and that opportunities for improvement are determined and acted on.

Risk-based thinking enables an organization to determine the factors that could cause its processes and its quality management system to deviate from the planned results, to put in place preventive controls to minimize negative effects and to make maximum use of opportunities as they arise

## 0.2 Quality management principles

This International Standard is based on the quality management principles described in ISO 9000. The descriptions include a statement of each principle, a rationale of why the principle is important for the organization, some examples of benefits associated with the principle and examples of typical actions to improve the organization's performance when applying the principle.

The quality management principles are:

- — customer focus;
- — leadership;
- — engagement of people;
- — process approach;
- — improvement;
- — evidence-based decision making;
- — relationship management.

### 0.3.1 General

This International Standard promotes the adoption of a process approach when developing, implementing and improving the effectiveness of a quality management system, to enhance customer satisfaction by meeting customer requirements. Specific requirements considered essential to the adoption of a process approach are included in [4.4](#).

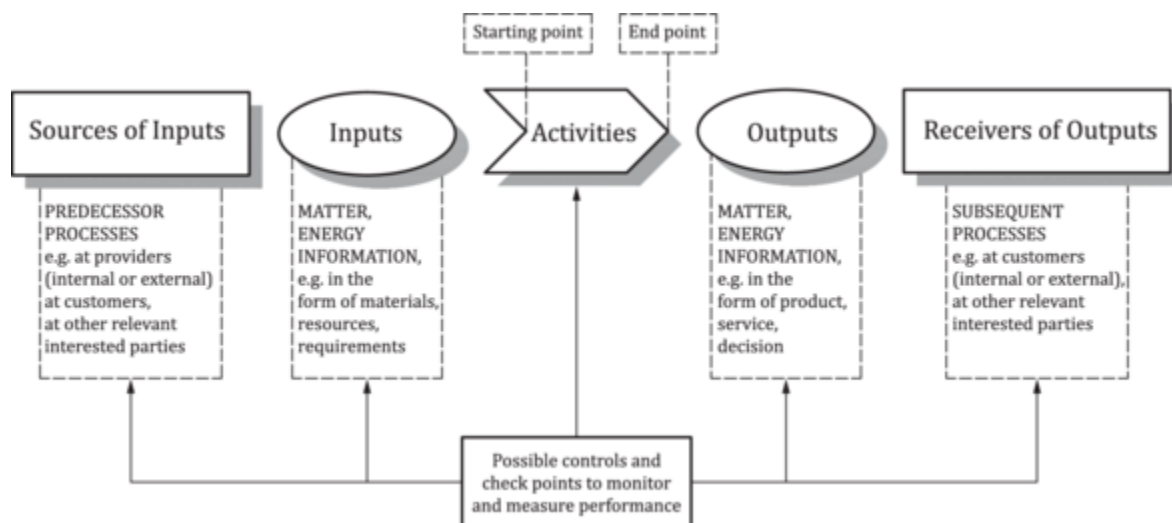
Understanding and managing interrelated processes as a system contributes to the organization's effectiveness and efficiency in achieving its intended results. This approach enables the organization to control the interrelationships and interdependencies among the processes of the system, so that the overall performance of the organization can be enhanced.

The process approach involves the systematic definition and management of processes, and their interactions, so as to achieve the intended results in accordance with the quality policy and strategic direction of the organization. Management of the processes and the system as a whole can be achieved using the PDCA cycle (see 0.3.2) with an overall focus on risk-based thinking (see 0.3.3) aimed at taking advantage of opportunities and preventing undesirable results.

The application of the process approach in a quality management system enables:

- a) understanding and consistency in meeting requirements;
- b) the consideration of processes in terms of added value;
- c) the achievement of effective process performance;
- d) improvement of processes based on evaluation of data and information.

Figure 1 gives a schematic representation of any process and shows the interaction of its elements. The monitoring and measuring check points, which are necessary for control, are specific to each process and will vary depending on the related risks.



### List of International Organization for Standardization standards

This is a list of published International Organization for Standardization (ISO) standards and other deliverables. For a complete and up-to-date list of all the ISO standards, see the ISO catalogue.

The standards are protected by copyright and most of them must be purchased. However, about 300 of the standards produced by ISO and IEC's Joint Technical Committee 1 (JTC 1) have been made freely and publicly available.



### ISO Brand

This is a dynamic list and may never be able to satisfy particular standards for completeness. You can help by adding missing items with reliable sources.

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### Background

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Organizations of all types and sizes increasingly want to reduce the amount of energy they consume. This is driven by the need or desire to:

- reduce costs,
- reduce the impact of rising costs,
- meet legislative or self-imposed carbon targets,
- reduce reliance on fossil fuels, and
- enhance the entity's reputation as a socially responsible organization.

In tandem, governments increasingly want to reduce the Greenhouse Gas Emissions of their citizens and industries, and are imposing legislative mechanisms to compel carbon reduction more and more frequently.

In response, a range of energy management standards, specifications and regulations were developed in Australia, China, Denmark, France, Germany, Ireland, Japan, Republic of Korea, Netherlands, Singapore, Sweden, Taiwan, Thailand, New Zealand and the USA.

Subsequently, the [European Committee for Standardization](#) (CEN) developed EN 16001:2009 *Energy management systems. Requirements with guidance for use* as a first international energy management standard. This was published in July 2009 and withdrawn in April 2012 as it had been superseded by ISO 50001.

### Development

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The United Nations Industrial Development Organization (UNIDO) recognized that industry around the world needed to mount an effective response to climate change.<sup>1</sup> It also noted a proliferation of national energy management standards that were emerging as a response to market demand for help with energy efficiency.

In April 2007, a UNIDO stakeholders meeting decided to ask ISO to develop an international energy management standard.

ISO for its part had identified energy management as one of its top five areas for the development of International Standards and, in 2008, created a project committee, ISO/PC 242, *Energy management*, to carry out the work.

ISO/PC 242 was led by ISO members for the United States ([ANSI](#)) and Brazil ([ABNT](#)). In addition, its leadership included the ISO members for China (SAC) and the United Kingdom ([BSI Group](#)) to ensure that developed and developing economies participated together in the project committee.

Experts from the national standards bodies of 44 ISO member countries participated and another 14 countries sent observers. Development organizations including UNIDO and the [World Energy Council](#) (WEC) were also involved.

ISO 50001 also drew on existing national and regional energy management codes and standards, including ones developed in China, Denmark, Ireland, Japan, Republic of Korea, Netherlands, Sweden, Thailand, the US and the European Union.

ISO published a revised version of ISO 50001 in 2018. The revision reflects a desire to promote adoption of the standard among [small and medium sized enterprises](#). It also incorporates ISO's "[high level structure](#)" for use where organizations wish to integrate a number of management system standards together.

There are ten major components to ISO 50001:2018:

- 1.: Scope
- 2.: Normative references
- 3.: Terms and definitions
- 4.: Context of the organization
- 5.: Leadership
- 6.: Planning
- 7.: Support
- 8.: Operation
- 9.: Performance Evaluation
- 10.: Improvement

## **Method**

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ISO 50001 provides a framework of requirements that help organizations to:

- develop a policy for more efficient use of energy
- fix targets and objectives to meet the policy
- use data to better understand and make decisions concerning energy use and consumption
- measure the results
- review the effectiveness of the policy and
- continually improve energy management.

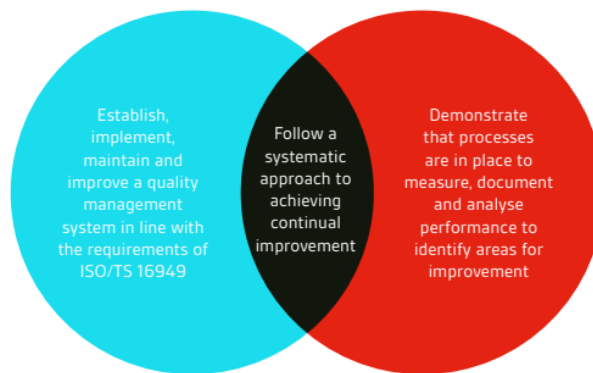
ISO 50001 focuses on a continual improvement process to achieve the objectives related to the environmental performance of an organization (enterprise, service provider, administration, etc.). The process follows a plan – do – check – act approach.



The 4 phases of the PDCA circle

The overall responsibility for the installed energy management system must be located with the top management. An energy officer and an energy team should be appointed. Furthermore, the organization has to formulate the energy policy in form of a written statement which contains the intent and direction of energy policy. Energy policy must be communicated within the organization. The energy team is the connection between management and employees. In this phase the organization has to identify the significant energy uses and prioritize the opportunities for energy performance improvement.

**The principal requirements of the standard are illustrated below:**



The next few pages of the guide takes you through the Plan-Do-Check-Act (PDCA) methodology, common in all ISO management systems and how DCS can help and support you on your ISO/TS 16949 journey.

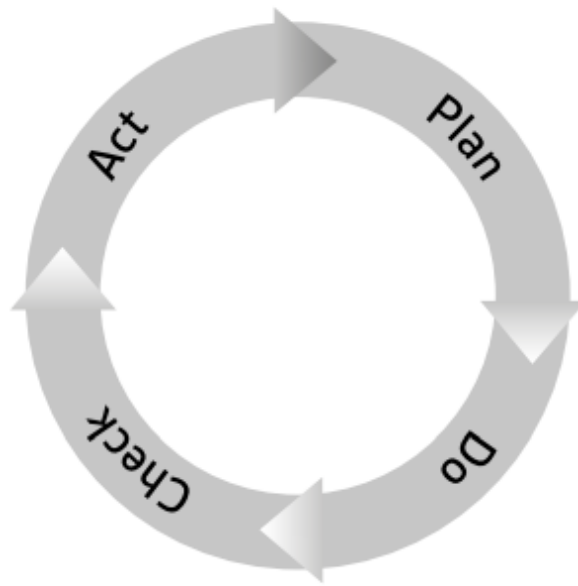
### **Understanding the principles of continual improvement**

### Act

Correct and improve your plans to meet and exceed your planned results

### Check

Measure and monitor your actual results against your planned objectives



### Plan

Establish objectives and draft your plans (analyse your organization's current systems, establish overall objectives, set interim targets for review and develop plans to achieve them)

### Do

Implement your plans within a structured management framework